

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Eni metalCut 22 RTS

Material number 981

Revision date: 15.12.2023
Version: 3.0
Replaces version: 2.0
Language: en-DE
Date of print: 19.12.2023

Page: 1 of 9

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Eni metalCut 22 RTS

1.2 Relevant identified uses of the substance or mixture and uses advised against

General use: Metalworking fluid

1.3 Details of the supplier of the safety data sheet

Company name: Eni Schmiertechnik GmbH Street/POB-No.: Paradiesstraße 14

Postal Code, city: 97080 Würzburg

Germany

 www.
 www.enischmiertechnik.de

 E-mail:
 info.wuerzburg@eni.com

 Telephone:
 +49 (0)931-90098-0

 Telefax:
 +49 (0)931-98442

Department responsible for information:

Application Engineering & Product Management (AEPM)

Telephone: +49 (0)931-90098-0 E-mail: technik.wuerzburg@eni.com

1.4 Emergency telephone number

GIZ-Nord, Göttingen

Telephone: +49 (0)551-19240

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to EC regulation 1272/2008 (CLP)

This mixture is classified as not hazardous.

2.2 Label elements

Labelling (CLP)

Hazard statements: not applicable
Precautionary statements: not applicable

Special labelling

EUH208 Contains Benzenesulfonic acid, mono-C16-24-alkyl derivs., calcium salts. May

produce an allergic reaction.

EUH210 Safety data sheet available on request.

2.3 Other hazards

Special danger of slipping by leaking/spilling product.

Endocrine disrupting properties, Results of PBT and vPvB assessment:

This product does not contain a substance that has endocrine disrupting properties with

respect to non-target organisms as no components meets the criteria. The product does not contain any substances classified as PBT or vPvB.



according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Eni metalCut 22 RTS

Material number 981

Revision date: 15.12.2023
Version: 3.0
Replaces version: 2.0
Language: en-DE
Date of print: 19.12.2023

Page

2 of 9

SECTION 3: Composition/information on ingredients

3.1 Substances: not applicable

3.2 Mixtures

Chemical characterisation: A mixture of base oils and additives.

Hazardous ingredients:

Identifiers	Designation Classification	Content
EC No. 274-263-7 CAS 70024-69-0	Benzenesulfonic acid, mono-C16-24-alkyl derivs., calcium salts	< 1 %
	Skin Sens. 1B; H317.	
	Specific concentration limits (SCL):	
	Skin Sens. 1B; H317: C ≥ 10 %	

Full text of H- and EUH-statements: see section 16.

Additional information: The highly refined mineral oil contains <3% (w/w) DMSO extract, according to IP346.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: If medical advice is needed, have product container or label at hand. Take off contaminated

clothing and wash it before reuse.

In case of inhalation: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for

breathing. Seek medical attention if problems persist.

Following skin contact: Immediately clean with water and soap followed by thorough rinsing. In case of skin reactions,

consult a physician.

After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart.

Remove contact lenses, if present and easy to do. Continue rinsing. In case of eye irritation

consult an ophthalmologist.

After swallowing: Rinse mouth immediately and drink plenty of water. Never give anything by mouth to an

unconscious person. Do not induce vomiting. Seek medical attention.

4.2 Most important symptoms and effects, both acute and delayed

May cause allergic reactions in already sensitized persons.

4.3 Indication of any immediate medical attention and special treatment needed

First Aid, decontamination, treatment of symptoms.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Water spray jet, water mist, foam, extinguishing powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

Full water jet.

5.2 Special hazards arising from the substance or mixture

Combustible. May form dangerous gases and vapours in case of fire.

Furthermore, there may develop: Nitrogen oxides (NOx), sulphur oxides, smoke, traces of incompletely burned carbon compounds, carbon monoxide and carbon dioxide.

5.3 Advice for firefighters

Special protective equipment for firefighters:

Wear self-contained positive pressure breathing apparatus and full firefighting protective clothing.



according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Eni metalCut 22 RTS

Material number 981

 Revision date:
 15.12.2023

 Version:
 3.0

 Replaces version:
 2.0

 Language:
 en-DE

 Date of print:
 19.12.2023

 Page:
 3 of 9

Additional information

In case of fire and/or explosion do not breathe fumes. Move undamaged containers from immediate hazard area if it can be done safely. Cool endangered containers with water jetspray. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Wear appropriate protective equipment. Provide adequate ventilation. Avoid breathing mist/vapours/spray. Use a breathing protection against vapours/aerosol. Avoid contact with skin, eyes and clothes. Remove all sources of ignition. Keep unprotected people away. Stop leak if safe to do so. Take off contaminated clothing and wash it before reuse.

6.2 Environmental precautions

Do not allow to enter into ground-water, surface water or drains.

If necessary notify appropriate authorities.

6.3 Methods and material for containment and cleaning up

Clear spills immediately.

Wipe up with absorbent material (eg. cloth, fleece). Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents) and place in closed containers for disposal.

Prevent spread over a wide area (e.g. by containment or oil barriers). Make sure spills can be contained, e.g. in sump pallets or kerbed areas. cover drains. Never return spills in original containers for re-use.

Clean contaminated articles and floor according to the environmental legislation.

Additional information:

Special danger of slipping by leaking/spilling product.

6.4 Reference to other sections

Refer additionally to section 8 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on safe handling:

Provide adequate ventilation, and local exhaust as needed. Put lids on containers immediately after use. Wear appropriate protective equipment. Avoid breathing mist/vapours/spray.

Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Do not get in eyes, on skin, or on clothing.

Take off contaminated clothing and wash it before reuse. Do not put any product-impregnated cleaning rags into your trouser pockets. When handling large quantities, supply emergency spray.

Precautions against fire and explosion:

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames.

When handling larger quantities, take precautionary measures against electrostatic charging.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep container tightly closed in a cool, well-ventilated place. Keep only in the original container.

Protect from frost, heat and sunlight.

Make sure spills can be contained, e.g. in sump pallets or kerbed areas.

Protect from moisture contamination.

Recommended storage temperature: 5 - 40 °C.

Storage stability: 24 months.

Hints on joint storage: Do not store together with oxidizing agents.

Keep away from food, drink and animal feedingstuffs.



according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Eni metalCut 22 RTS

Material number 981

Revision date: 15.12.2023
Version: 3.0
Replaces version: 2.0
Language: en-DE
Date of print: 19.12.2023

Page: 4 of 9

Storage class: 10 = Combustible liquids, unless storage class 3

7.3 Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Additional information: Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Use only in well-ventilated areas. If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means.

Technical measures and the application of suitable work processes have priority over personal

protection equipment.

Personal protection equipment

Occupational exposure controls

Respiratory protection: In case of inadequate ventilation wear respiratory protection.

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product.

Hand protection: Protective gloves according to DIN EN 374

Permanent contact:

Glove material: Nitrile rubber, chloroprene rubber, polychloroprene, polyvinyl alcohol.

Breakthrough time: > 480 min. Layer thickness: 0,7 mm During splash contact:

Glove material: Nitrile rubber, chloroprene rubber, polychloroprene, polyvinyl alcohol.

Breakthrough time: > 30 min Layer thickness: 0,40 mm

Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed goggles according to DIN EN ISO 16321-1:2022

Body protection: Wear suitable protective clothing.

General protection and hygiene measures:

Avoid breathing mist/vapours/spray. Do not get in eyes, on skin, or on clothing.

Take off contaminated clothing and wash it before reuse.

Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Do not put any product-impregnated cleaning rags into your trouser pockets. When handling

large quantities, supply emergency spray.

Environmental exposure controls

Refer to "6.2 Environmental precautions".

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state at 20 °C and 101.3 kPa liquid
Colour: yellow

Odour:

Odour threshold:

Melting point/freezing point:

No data available

No data available

No data available

No data available

> 200 °C (1013 hPa)

Flammability:

No data available



according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Eni metalCut 22 RTS

Material number 981

Revision date: 15.12.2023
Version: 3.0
Replaces version: 2.0
Language: en-DE
Date of print: 19.12.2023

Page: 5 of 9

Upper/lower flammability or explosive limits: LEL (Lower Explosion Limit): 0,60 Vol-%

UEL (Upper Explosive Limit): 6,50 Vol-%

Flash point/flash point range: 162 °C (DIN EN ISO 2592)

Auto-ignition temperature: > 240 °C

Decomposition temperature: No data available pH: Not applicable

Viscosity, kinematic: at 40 °C: approx. 23 mm²/s (DIN EN ISO 3104)

Water solubility: at 20 °C: Practically insoluble

Partition coefficient: n-octanol/water: Not applicable
Vapour pressure: No data available

Density: at 15 °C: 0,912 g/mL (DIN EN ISO 12185)

Vapour density: No data available
Particle characteristics: Not applicable

9.2 Other information

Explosive properties:

Oxidizing characteristics:

No data available

No data available

Auto-ignition temperature:

No data available

Evaporation rate:

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Refer to subsection "Possilbility of hazardous reactions".

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4 Conditions to avoid

Protect from frost, heat and sunlight. Protect from moisture contamination.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

No hazardous decomposition products when regulations for storage and handling are observed.

Thermal decomposition: No data available



according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Eni metalCut 22 RTS

Material number 981

Revision date: 15.12.2023
Version: 3.0
Replaces version: 2.0
Language: en-DE
Date of print: 19.12.2023

Page: 6 of 9

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological effects:

The statements are derived from the properties of the single components. No toxicological data is available for the product as such.

Acute toxicity (oral): Based on available data, the classification criteria are not met.

Acute toxicity (dermal): Based on available data, the classification criteria are not met.

Acute toxicity (inhalative): Based on available data, the classification criteria are not met.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/irritation: Based on available data, the classification criteria are not met. Sensitisation to the respiratory tract: Based on available data, the classification criteria are not met.

Skin sensitisation: Based on available data, the classification criteria are not met.

Contains Benzenesulfonic acid, mono-C16-24-alkyl derivs., calcium salts. May produce an allergic reaction.

Germ cell mutagenicity/Genotoxicity: Based on available data, the classification criteria are not met

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

Effects on or via lactation: Lack of data.

Specific target organ toxicity (single exposure): Based on available data, the classification criteria are not met.

criteria are not met.

Specific target organ toxicity (repeated exposure): Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties: No data available

Other information: Information about Base oils:

LD50 Rat, oral: > 5.000 mg/kg LD50 Rabbit, dermal: > 2.000 mg/kg LC50 Rat, inhalative: > 5,53 mg/L/4h

Information about Benzenesulfonic acid, mono-C16-24-alkyl derivs., calcium salts:

LD50 Rat, oral: 5.000 mg/kg (OECD 401) LD50 Rabbit, dermal: 2.000 mg/kg (OECD 402)

Symptoms

After contact with skin: Has degreasing effect on the skin.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: Information about Base oils:

Fish toxicity:

LC50: > 100 mg/L/96h

Information about Benzenesulfonic acid, mono-C16-24-alkyl derivs., calcium salts:

Fish toxicity: LC50: > 1.000 mg/L Daphnia toxicity: EC50: > 1.000 mg/L

Water Hazard Class: 1 = slightly hazardous to water (Self-classification (mixture).)



according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Eni metalCut 22 RTS

Material number 981

Revision date: 15.12.2023
Version: 3.0
Replaces version: 2.0
Language: en-DE
Date of print: 19.12.2023

Page: 7 of 9

12.2 Persistence and degradability

Further details: Moderately/partially biodegradable.

Effects in sewage plants: Mechanical separation in a suitable sewage plant is possible.

12.3 Bioaccumulative potential

No indication of bioaccumulation potential.

Partition coefficient: n-octanol/water

Not applicable

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

The product does not contain any substances classified as PBT or vPvB.

12.6 Endocrine disrupting properties

None

12.7 Other adverse effects

General information: Damage can be caused through mechanical influence of the product (eg. sticking).

Do not allow uncontrolled discharge of product into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste key number: 12 01 07* = Mineral-based machining oils free of halogens (except emulsions and solutions)

* = Evidence for disposal must be provided.

Recommendation: Dispose of waste according to applicable legislation.

Package

Recommendation: Non-contaminated packages may be recycled. Dispose of waste according to applicable

legislation. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

14.1 UN number or ID number

ADR/RID. ADN. IMDG. IATA-DGR:

not applicable

14.2 UN proper shipping name

ADR/RID, ADN, IMDG, IATA-DGR:

Not restricted

14.3 Transport hazard class(es)

ADR/RID, ADN, IMDG, IATA-DGR:

not applicable

14.4 Packing group

ADR/RID, ADN, IMDG, IATA-DGR:

not applicable



according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Eni metalCut 22 RTS

Material number 081

Revision date: 15.12.2023
Version: 3.0
Replaces version: 2.0
Language: en-DE
Date of print: 19.12.2023

Page: 8 of 9

14.5 Environmental hazards

Dangerous for the environment: Substance/mixture is not environmentally hazardous

according to the criteria of the UN model regulations.

Marine pollutant - IMDG: no

14.6 Special precautions for user

No dangerous good in sense of these transport regulations.

14.7 Maritime transport in bulk according to IMO instruments

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations - Germany

Storage class: 10 = Combustible liquids, unless storage class 3

Water Hazard Class: 1 = slightly hazardous to water (Self-classification (mixture).)

Technical guidance air: 5.2.5

Further regulations, limitations and legal requirements:

No data available

National regulations - EC member states

Volatile organic compounds (VOC):

0 % by weight

Labelling of packaging with <= 125mL content

Hazard statements: EUH208 Contains Benzenesulfonic acid, mono-C16-24-alkyl derivs., calcium salts. May

produce an allergic reaction.

EUH210 Safety data sheet available on request.

Precautionary statements: not applicable
Further regulations, limitations and legal requirements:

No data available

15.2 Chemical Safety Assessment

For this mixture a chemical safety assessment is not required.

SECTION 16: Other information

Wording of the H-phrases under paragraph 2 and 3:

H317 = May cause an allergic skin reaction.

EUH208 = Contains Benzenesulfonic acid, mono-C16-24-alkyl derivs., calcium salts. May

produce an allergic reaction.

EUH210 = Safety data sheet available on request.

Reason of change: Changes in section 1: UFI (removed)

Changes in section 2: Classification, labelling

Changes in section 3: Composition / Information on ingredients

Changes in section 9: Physical and chemical properties

Changes in section 14: ADN

Changes in section 15: Regulatory information

General revision

Date of first version: 17.5.2022

Department issuing data sheet: see section 1: Department responsible for information



according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Eni metalCut 22 RTS

Material number 981

Revision date: 15.12.2023 Version: 3.0 Replaces version: 2.0 Language: en-DF

Page:

Date of print: 19.12.2023

9 of 9

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road Abbreviations and acronyms:

AS/NZS: Australian Standards/New Zealand Standards

CAS: Chemical Abstracts Service CFR: Code of Federal Regulations

CLP: Classification, Labelling and Packaging

DMEL: Derived minimal effect level DNEL: Derived no-effect level EC: European Community EC50: Effective Concentration 50%

EN: European Standard EQ: Excepted quantities

EU: European Union IATA: International Air Transport Association

IATA-DGR: International Air Transport Association – Dangerous Goods Regulations

IBC Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk IMDG Code: International Maritime Dangerous Goods Code

LC50: Median lethal concentration

LD50: Lethal dose 50% LEL: Lower Explosion Limit

MARPOL: Maritime Pollution: The International Convention for the Prevention of Pollution from Ships

OECD: Organisation for Economic Co-operation and Development OSHA: Occupational Safety and Health Administration

PBT: Persistent, bioaccumulative and toxic

PNEC: Predicted no-effect concentration REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals

RID: Regulations Concerning the International Carriage of Dangerous Goods by Rail

Skin Sens.: Skin sensitisation

TRGS: Technical Rules for Hazardous Substances

UFI: Unique Formula Identifier

vPvB: Very persistent and very bioaccumulative

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.

> Most recent product information is available http://sumdat.net/ebqxp5w