



Eni Arnica Extra Plus

Fast biodegradable hydraulic fluid on synthetic ester basis for all highly stressed hydraulic systems.

Characteristics (typical figures):

| Eni Arnica Extra Plus | Unit | 32 | 46 | 68 | Test method |
|------------------------|--------------------|-------|-----------|-------|--------------|
| Kin. Viscosity at 40°C | mm ² /s | 32 | 46 | 68 | ISO 3104 |
| at 100°C | mm ² /s | 6,2 | 8,2 | 10,6 | |
| Viscosity index | | 148 | 154 | 143 | DIN ISO 2909 |
| Density at 15°C | g/cm ³ | 0,915 | 0,913 | 0,916 | ISO 12185 |
| Flashpoint CoC | °C | 220 | 290 | 280 | ISO 2592 |
| Pourpoint | °C | -46 | -36 | -30 | ISO 3016 |
| Indication | | HEES | HVLP/HEES | HEES | |

Properties and Performance:

Eni Arnica Extra Plus is an environmental compatible hydraulic fluid based on selected, completely saturated, synthetic di-carbon acid ester and is, according to the method OECD-301-B, 60% disposed in 21 days. In order to guarantee a universal application it is based on the performance level of the mineral HLP-oils and complemented by the favourable viscosity grade and high viscosity index of a synthetic oil. Protection against wear and corrosion, aging stability, compatibility to elastomer, high temperature resistance and air release properties are characteristics where great importance is attached to effectively protect the pumps against cavitations and to ensure a high operating security.

Eni Arnica Extra Plus can be mixed with mineral oil and is therefore best suited for the re-oiling of tools under observation of the conversion guidelines of ISO-Norm 15380 for ester oils. Disposing can be carried out as used oil according to Waste Disposal No. 13 01 12 of the collective group 4, however the law prescribes separate storage for this collective group.

Applications:

Eni Arnica Extra Plus is a multi-purpose hydraulic fluid with a large temperature range, high viscosity index and good lubricating properties. The application field includes mobile and working hydraulics, hydraulic operating systems, also stationary systems and hydraulic drives. A noticeable extension of the oil-change-intervals is possible when handled with care. The range of application is substantially bigger than that of vegetable-oil-based lubricants.

Please observe the manufacturer's specifications when selecting products.



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Additional physical / technical data:

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|---|------------|--------------|--------------|----------------|
| Corrosion effect against copper | 1 | 1 | 1 | ISO 2160 |
| against steel | 0-A | 0-A | 0-A | ISO 7120 |
| Behavior against sealing materials after 1000h at 80°C NBR1/ FPM: | | | | |
| rel. Volume Change % | 12,4/ 1,2 | 6,4/ 1,2 | 9,9/ 0,9 | ISO 6072 |
| Change of SHORE-A-hardness | -5,3/ -1,2 | -3/ -1 | -6,0/ -0,9 | |
| Change of Tensile strength % | -8,0/ -7,5 | -15,8/ -12,8 | -25,6/ -13,1 | |
| Elongation at brake. % | -15,9/ 9,0 | -16/ -4,7 | -29,2/ 1,5 | |
| Air release at 50°C min. | 3 | 6 | 8 | ISO 9120 |
| FZG-Test A/8/90 – load level | 11 | 12 | 12 | DIN 51 354 T.2 |
| Vane pump weight lost ring mg | 13 | < 120 | < 120 | DIN 51 389 T.2 |
| Weight lost vanes mg | 10 | < 30 | < 30 | |
| Foaming Seq. I ml | 0/0 | < 30/0 | < 0/0 | ISO 6247 |
| Seq. II | 0/0 | < 30/0 | < 10/0 | |
| Seq. III | 0/0 | < 20/0 | < 0/0 | |
| permitted Tank temperatures °C | ≤ 100 | | | |
| Short term maximum operating temperature °C | ≤ 150 | | | |

Specifications:

ISO 15380 – HEES



EU Ecolabel: DE/027/279

Swedish Standard SS15 54 34

DIN 51517 T.3 – CLP (ISO VG 68)

DIN 51524 T.3 – HVLP (ISO VG 46)

O&K Baumaschinen (ISO VG 46)

FENDT (ISO VG 46)